

MAGNET TOP

MAGNET BOTTOM

A

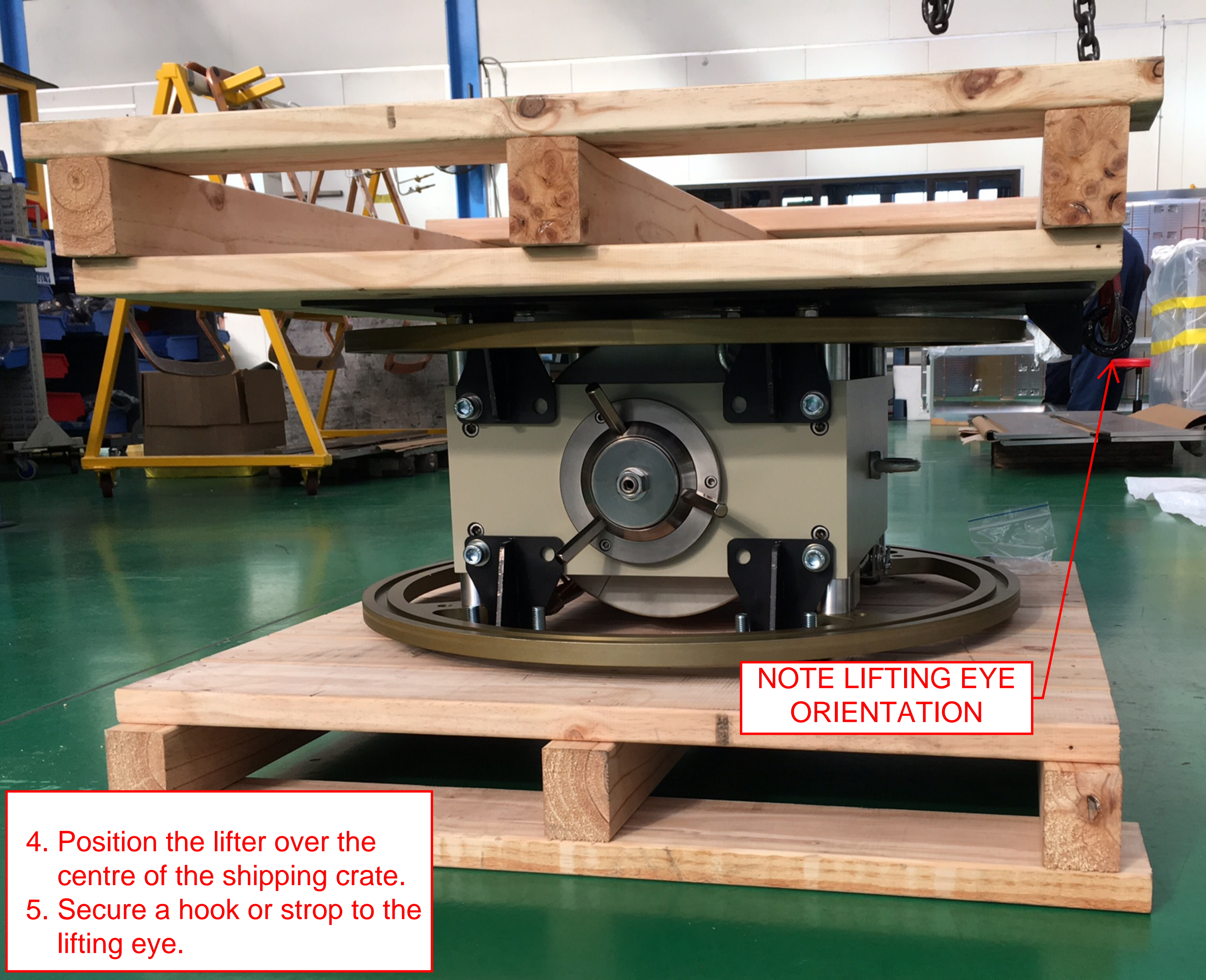
B

C

1. Remove 2 shipping crate side panels to expose the top and bottom of the magnet.
2. Remove lifting eye 'A' from the magnet.
3. Fasten lifting eye 'A' to the lifting bracket through hole 'B' using the nut and steel washers 'C'.

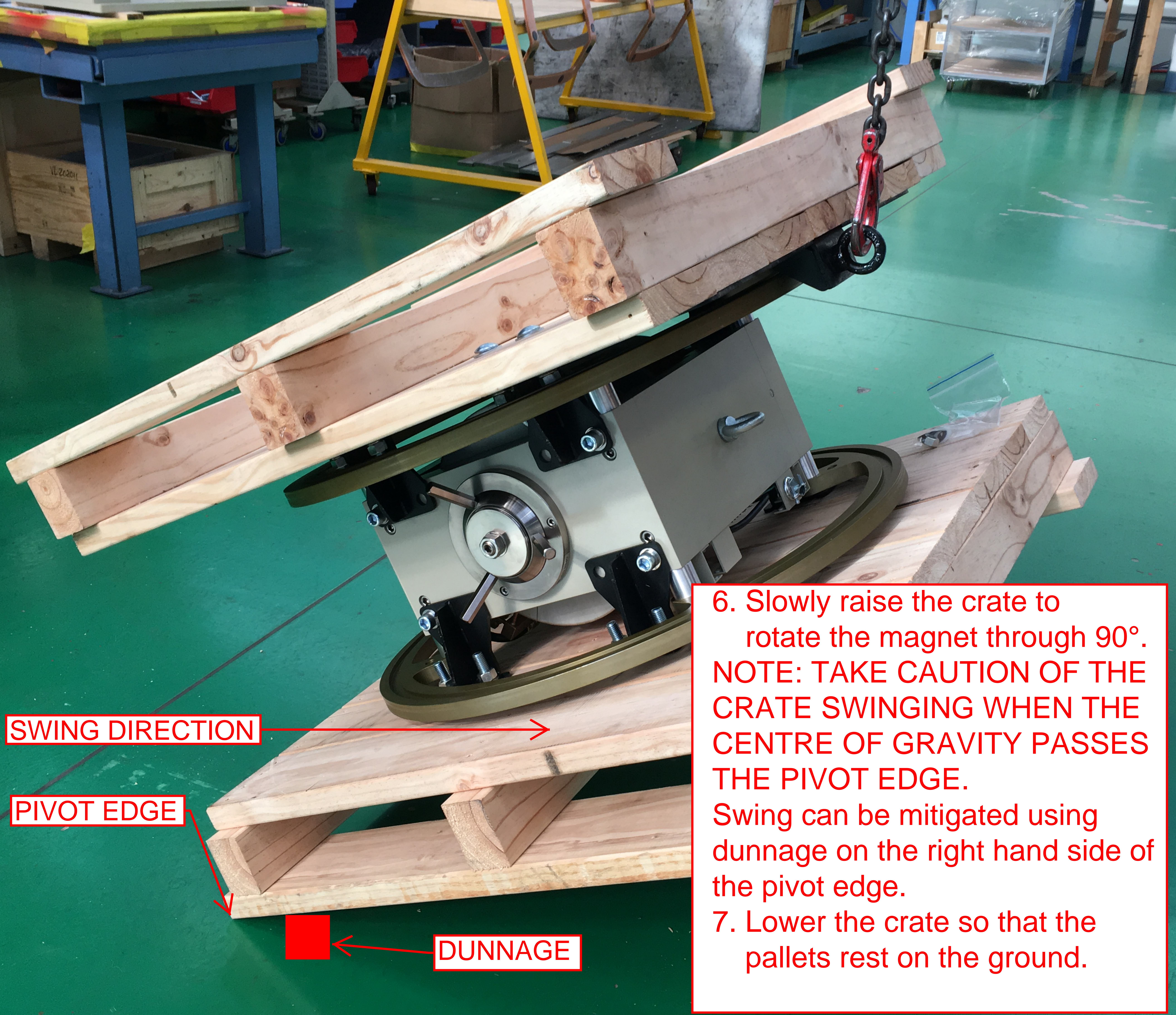
NOTE: ENSURE THE LIFTING EYE 'A' IS ORIENTATED AS SHOWN IN THE FOLLOWING IMAGES AND THE **NUT IS TIGHT.**

MAGNET SHOWN IN HORIZONTAL ORIENTATION



NOTE LIFTING EYE
ORIENTATION

4. Position the lifter over the centre of the shipping crate.
5. Secure a hook or strop to the lifting eye.



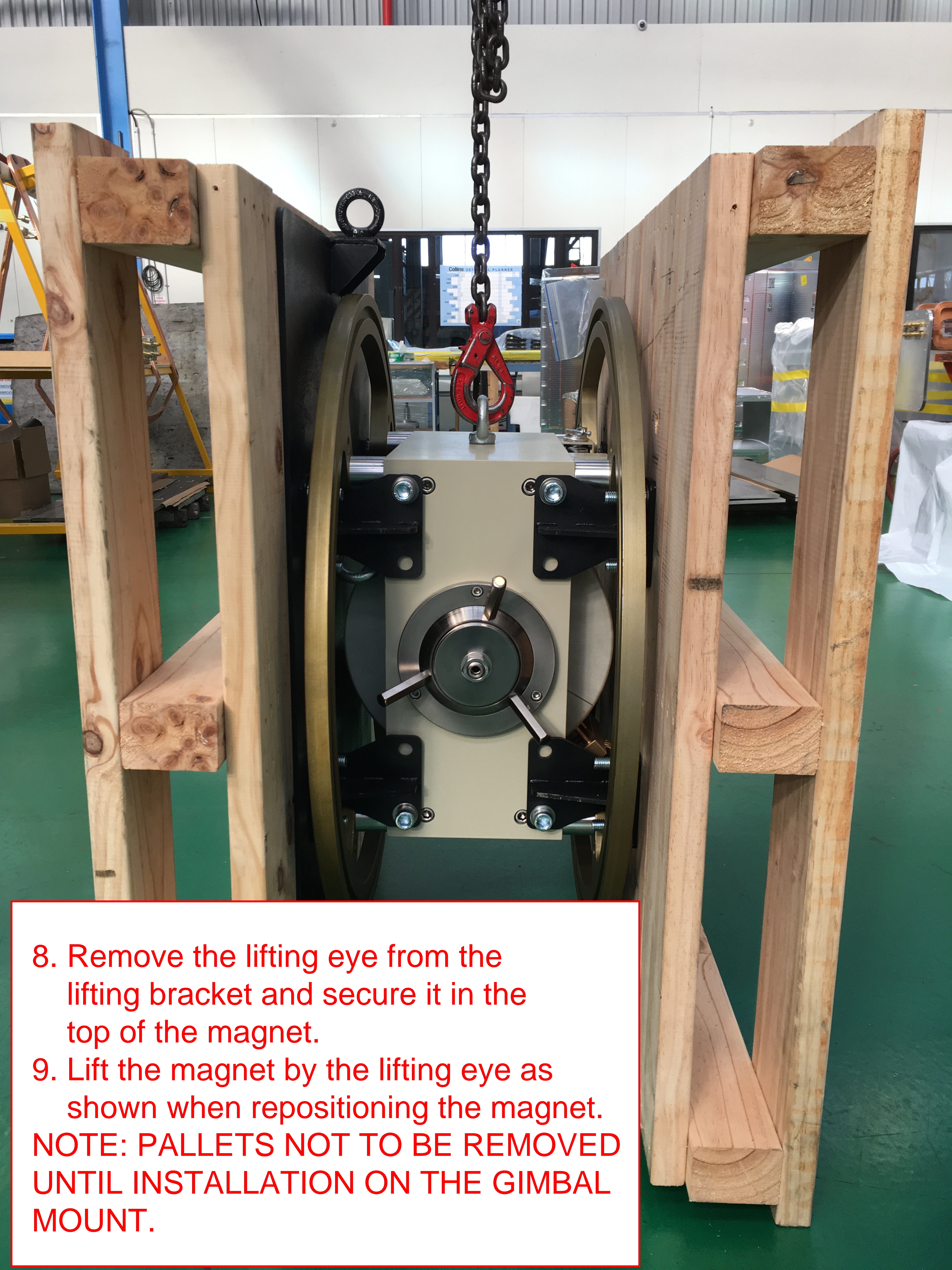
SWING DIRECTION

PIVOT EDGE

DUNNAGE

6. Slowly raise the crate to rotate the magnet through 90°. NOTE: TAKE CAUTION OF THE CRATE SWINGING WHEN THE CENTRE OF GRAVITY PASSES THE PIVOT EDGE. Swing can be mitigated using dunnage on the right hand side of the pivot edge.

7. Lower the crate so that the pallets rest on the ground.



8. Remove the lifting eye from the lifting bracket and secure it in the top of the magnet.
 9. Lift the magnet by the lifting eye as shown when repositioning the magnet.
- NOTE: PALLETS NOT TO BE REMOVED UNTIL INSTALLATION ON THE GIMBAL MOUNT.**