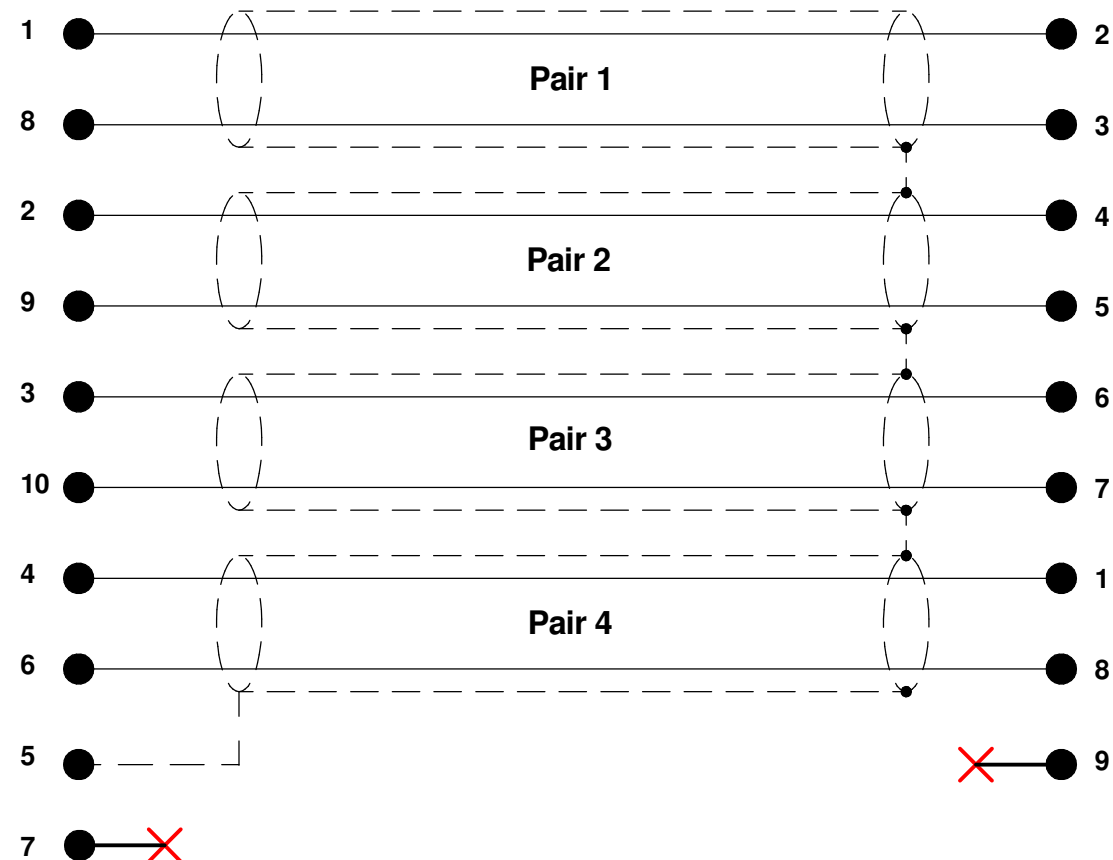


Hirose RM15-TPD-10S(71)			
Pin No	Function	Colour	Pair No.
1	X+	White	1
2	Y+	White	2
3	Z+	White	3
4	GND	Black	4
5	Shield	Shield	NA
6	V+	Red	4
7	N.C.	N.C.	N.C.
8	X-	Black	1
9	Y-	Red	2
10	Z-	Blue	3



Impulse XSJ-9-CCP			
Pin No	Function	Colour	Pair No.
1	GND	Black	4
2	X+	White	1
3	X-	Black	1
4	Y+	White	2
5	Y-	Red	2
6	Z+	White	3
7	Z-	Blue	3
8	V+	Red	4
9	N.C.	N.C.	N.C.

Also used for:
 Mag649S
 Mag678S
 Mag679S

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	Mag648S Cable Assembly	D648		
	ASSEMBLY PARTS LIST No. PL2633	DRAWN	Daniel Cetnik	03/05/2011
	THIRD ANGLE PROJECTION	MODIFIED	Lewis O'Neil	29/03/2018
	UNTOLERANCED DIMENSIONS	CHECKED	Daniel Cetnik	29/03/2018
LINEAR: XX ±0.3mm XX.X ±0.1mm XX.XX ±0.05mm	ANGULAR: XX ±0.5° XX.X ±0.1° XX.XX ±0.05°	SAGE/PART No	SC-03-10-7125/xxxL	
		DRAWING No	ISSUE	SEE DCN NUMBER FOR DESIGN CHANGE HISTORY
		DR2633	3	